

### Chapter 3: The Structure of Crystalline Solids

#### ISSUES TO ADDRESS...

- How do atoms assemble into solid structures?
- How does the density of a material depend on its structure?
- When do material properties vary with the sample (i.e., part) orientation?

Chapter 3 - 1 

---

---

---

---

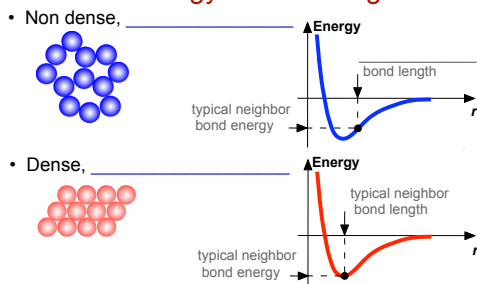
---

---


---

---

### Energy and Packing



Dense, \_\_\_\_\_ to have \_\_\_\_\_ energies.

Chapter 3 - 2 

---

---

---

---

---

---

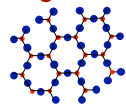
---

---

### Materials and Packing

#### Crystalline materials...

- atoms pack \_\_\_\_\_, 3D arrays
- typical of:
  - \_\_\_\_\_
  - many \_\_\_\_\_
  - some \_\_\_\_\_

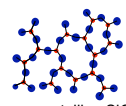


crystalline SiO<sub>2</sub>  
Adapted from Fig. 3.23(a), Callister & Rethwisch 8e.

#### Noncrystalline materials...


- atoms have no periodic packing
- occurs for:
  - \_\_\_\_\_
  - \_\_\_\_\_

• Si • Oxygen



noncrystalline SiO<sub>2</sub>  
Adapted from Fig. 3.23(b), Callister & Rethwisch 8e.

"Amorphous" = Noncrystalline

Chapter 3 - 3 

---

---

---

---

---

---

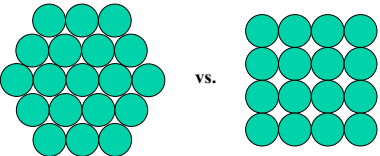
---

---


### Metallic Crystal Structures

- How can we stack metal atoms to minimize empty space?

2-dimensions



Now stack these 2-D layers to make 3-D structures

Chapter 3 - 4 

---

---

---

---

---

---


---

---

### Metallic Crystal Structures

- Tend to be densely packed.
- Reasons for dense packing:
  - Typically, only one \_\_\_\_\_ is present, so all atomic \_\_\_\_\_ are the same.
  - Metallic bonding is not \_\_\_\_\_.
  - Nearest neighbor distances tend to be small in order to \_\_\_\_\_ bond energy.
  - \_\_\_\_\_ cloud shields cores from each other
- Have the simplest crystal structures.

We will examine three such structures...

Chapter 3 - 5 

---

---

---

---

---

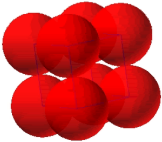
---

---

---



### Simple Cubic Structure (SC)


- Rare due to low packing density (only Po has this structure)
- Close-packed \_\_\_\_\_ are cube edges.



Click once on image to start animation  
(Courtesy P.M. Anderson)

- Coordination # = \_\_\_\_\_  
(# nearest neighbors)

Chapter 3 - 6 

---

---

---

---

---

---

---

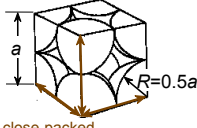
---

### Atomic Packing Factor (APF)

$$\text{APF} = \frac{\text{Volume of atoms in unit cell}^*}{\text{Volume of unit cell}}$$

\*assume hard spheres

- APF for a simple \_\_\_\_\_ structure = 0.52



atoms  
unit cell

APF =  $\frac{1 \cdot \frac{4}{3} \pi (0.5a)^3}{a^3}$

volume  
atom

volume  
unit cell

close-packed contains  $8 \times 1/8 = 1$  atom/unit cell

Adapted from Fig. 3.24, Callister & Rethwisch 8e.

Chapter 3 - 7

---

---

---

---

---



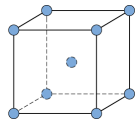
---

---

---

### Body Centered Cubic Structure (BCC)

- Atoms touch each other along cube \_\_\_\_\_.
- Note: All atoms are identical; the center atom is shaded differently only for ease of viewing.
- ex: Cr, W, Fe ( $\alpha$ ), Tantalum, \_\_\_\_\_
- Coordination # = 8

Click once on image to start animation (Courtesy P.M. Anderson)

Adapted from Fig. 3.2, Callister & Rethwisch 8e.

2 atoms/unit cell: 1 center + 8

Chapter 3 - 8

---

---

---

---

---

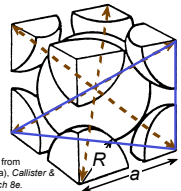
---

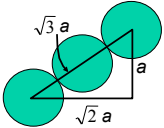
---

---

### Atomic Packing Factor: BCC

- APF for a body-centered \_\_\_\_\_ structure = 0.68





Close-packed \_\_\_\_\_ length =  $4R = \sqrt{3} a$

atoms  
unit cell

APF =  $\frac{2 \cdot \frac{4}{3} \pi (\frac{\sqrt{3}a}{4})^3}{a^3}$

volume  
atom

volume  
unit cell

Adapted from Fig. 3.2(a), Callister & Rethwisch 8e.

Chapter 3 - 9

---

---

---

---

---

---

---


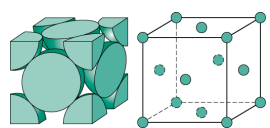
---

### Face Centered Cubic Structure (FCC)

- Atoms touch each other along face \_\_\_\_\_.
- Note: All atoms are \_\_\_\_\_; the face-centered atoms are shaded differently only for ease of viewing.

ex: Al, Cu, Au, Pb, Ni, Pt, Ag


- Coordination # = \_\_\_\_\_

Adapted from Fig. 3.1, Callister & Rethwisch 8e.

Click once on image to start animation (Courtesy P.M. Anderson)

4 atoms/unit cell: 6 \_\_\_\_\_ + 8 corners x 1/8

Chapter 3 - 10 

---

---

---

---

---

---

---

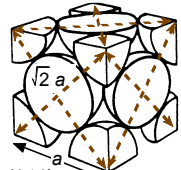
---

### Atomic Packing Factor: FCC

- APF for a face-centered cubic structure = 0.74 maximum achievable APF

Close-packed directions:  
length =  $4R = \sqrt{2} a$

Unit cell contains:  
= \_\_\_\_\_



Adapted from Fig. 3.1(a), Callister & Rethwisch 8e.


atoms  
unit cell

$\frac{4}{3} \pi (\frac{\sqrt{2}a}{4})^3$

volume  
atom

volume  
unit cell

APF = \_\_\_\_\_

Chapter 3 - 11 

---

---

---

---

---

---

---

---

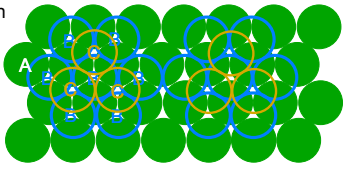
### FCC Stacking Sequence

- ABCABC... Sequence
- 2D Projection

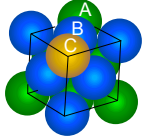
A sites


B sites

C sites



- FCC \_\_\_\_\_ Cell



Chapter 3 - 12 

---

---

---

---

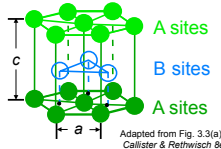
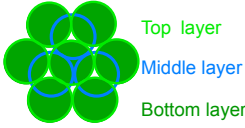
---

---

---

---

### Hexagonal Close-Packed Structure (HCP)


- ABAB... Stacking Sequence
- 3D Projection 
- 2D Projection 

Adapted from Fig. 3.3(a), Callister & Rethwisch 8e.

• Coordination # = \_\_\_\_\_ atoms/unit cell

• APF = \_\_\_\_\_ ex: Cd, Mg, Ti, Zn

•  $c/a$  = \_\_\_\_\_

Chapter 3 - 13 

---

---

---

---

---

---

---

---


### Theoretical Density, $\rho$

Density =  $\rho = \frac{\text{Mass of Atoms in Unit Cell}}{\text{Total Volume of Unit Cell}}$

$$\rho = \frac{nA}{V_c N_A}$$

where

- $n$  = \_\_\_\_\_
- $A$  = atomic weight
- $V_c$  = \_\_\_\_\_ = \_\_\_\_\_
- $N_A$  = Avogadro's number =  $6.022 \times 10^{23}$  atoms/mol

Chapter 3 - 14 

---

---

---

---

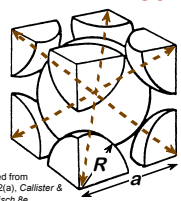
---

---

---

---

### Theoretical Density, $\rho$



- Ex: Cr (BCC)
- $A = 52.00$  g/mol
- $R =$  \_\_\_\_\_
- $n = 2$  atoms/unit cell
- $a = 4R/\sqrt{3} = 0.2887$  nm


Adapted from Fig. 3.2(a), Callister & Rethwisch 8e.

$\rho = \frac{\text{atoms/unit cell} \times \text{g/mol}}{\text{volume/unit cell} \times \text{atoms/mol}}$

$\rho = \frac{2 \times 52.00}{a^3 \times 6.022 \times 10^{23}}$

$\rho_{\text{theoretical}} = 7.18$  g/cm<sup>3</sup>

$\rho_{\text{actual}} = 7.19$  g/cm<sup>3</sup>

Chapter 3 - 15 

---

---

---

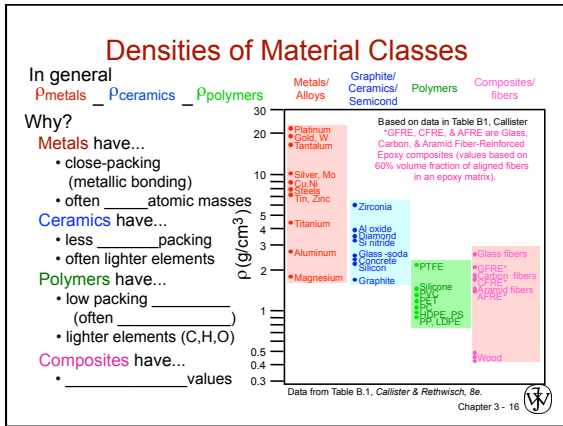
---

---

---

---

---




---

---

---

---

---

---

---

---

---

---

### Crystals as Building Blocks

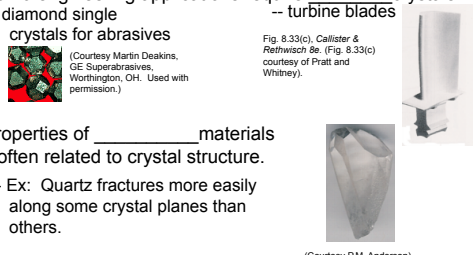
- Some engineering applications require \_\_\_\_\_ crystals:  
 -- diamond single crystals for abrasives  
 -- turbine blades

(Courtesy Martin Deakins, GE Superabrasives, Worthington, OH. Used with permission.)

Fig. 8.33(c), Callister & Rethwisch 8e. (Fig. 8.33(c) courtesy of Pratt and Whitney).

Properties of \_\_\_\_\_ materials often related to crystal structure.  
 -- Ex: Quartz fractures more easily along some crystal planes than others.

(Courtesy P.M. Anderson)



Chapter 3 - 17

---

---

---

---

---

---

---

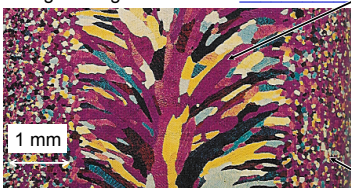
---

---

---

### Polycrystals

- Most engineering materials are \_\_\_\_\_



Adapted from Fig. K, color inset pages of Callister 5e. (Fig. K is courtesy of Paul E. Danielson, Teledyne Wah Chang Albany)

- Nb-Hf-W plate with an electron beam weld. Isotropic
- Each \_\_\_\_\_ is a single crystal.
- If grains are \_\_\_\_\_ oriented, overall component properties are not \_\_\_\_\_.
- Grain sizes typically range from 1 nm to 2 cm (i.e., from a few to millions of atomic layers).

Chapter 3 - 18

---

---

---

---

---

---

---

---

---

---

### Single vs Polycrystals

- Single Crystals
  - Properties vary with direction: \_\_\_\_\_.
  - Example: the \_\_\_\_\_ of elasticity (E) in BCC iron:
- Polycrystals
  - Properties may/may not vary with direction.
  - If grains are oriented: \_\_\_\_\_ (E<sub>poly iron</sub> = 210 GPa)
  - If grains are anisotropic.

E (diagonal) = \_\_\_\_\_

E (edge) = 125 GPa

Data from Table 3.3, Callister & Rethwisch 8e. (Source of data is R.W. Hertzberg, Deformation and Fracture Mechanics of Engineering Materials, 3rd ed., John Wiley and Sons, 1989.)

200 μm

Adapted from Fig. 4.14(b), Callister & Rethwisch 8e. (Fig. 4.14(b) is courtesy of L.C. Smith and C. Brady, the National Bureau of Standards, Washington, DC (now the National Institute of Standards and Technology, Gaithersburg, MD).)

Chapter 3 - 19

---

---

---

---

---

---

---

---

### Polymorphism

- Two or more distinct \_\_\_\_\_ structures for the same material (allotropy/polymorphism)

titanium  
α, β-Ti

carbon  
\_\_\_\_\_, graphite

iron system

liquid	1538°C
BCC	δ-Fe
FCC	γ-Fe
BCC	α-Fe

Chapter 3 - 20

---

---

---

---

---

---

---

---

### Crystal Systems

**Unit cell:** smallest \_\_\_\_\_ which contains the complete \_\_\_\_\_ of a crystal.

7 crystal systems

14 crystal lattices

a, b, and c are the \_\_\_\_\_ constants

Chapter 3 - 21

---

---

---

---

---

---

---

---

### Point Coordinates

Point coordinates for \_\_\_\_\_ center are  
 $a/2, b/2, c/2$      $\frac{1}{2}\frac{1}{2}\frac{1}{2}$

Point \_\_\_\_\_ for unit cell corner are 111

\_\_\_\_\_ : integer multiple of lattice constants  $\rightarrow$  identical position in another unit cell

Chapter 3 - 22

---

---

---

---

---

---

---

---

### Crystallographic Directions

**Algorithm**

1. Vector \_\_\_\_\_ (if necessary) to pass through origin.
2. Read off \_\_\_\_\_ in terms of unit cell dimensions  $a, b,$  and  $c$
3. Adjust to smallest \_\_\_\_\_ values
4. Enclose in \_\_\_\_\_ brackets, no commas

$[uvw]$

ex: \_\_\_\_\_  
 \_\_\_\_\_ where \_\_\_\_\_ represents a negative index  
 \_\_\_\_\_ of directions  $\langle uvw \rangle$

Chapter 3 - 23

---

---

---

---

---

---

---

---

### Linear Density

• Linear Density of Atoms = LD =  $\frac{\text{Number of atoms}}{\text{Unit length of direction vector}}$

ex: linear \_\_\_\_\_ of Al in  $[110]$  direction  
 $a = 0.405 \text{ nm}$

# atoms  $\rightarrow$   $LD = \frac{2}{\sqrt{2}a} = 3.5 \text{ nm}^{-1}$   
 length  $\rightarrow$

Adapted from Fig. 3.1(a), Callister & Rethwisch 8e.  
 Chapter 3 - 24

---

---

---

---

---

---

---

---



### HCP Crystallographic Directions

Adapted from Fig. 3.8(a), Callister & Rethwisch 8e.

**Algorithm**

1. Vector \_\_\_\_\_ (if necessary) to pass through origin.
2. Read off projections in \_\_\_\_\_ of unit cell dimensions  $a_1$ ,  $a_2$ ,  $a_3$ , or  $c$
3. Adjust to \_\_\_\_\_ integer values
4. Enclose in square brackets, no commas

[uvw]

ex: \_\_\_\_\_

\_\_\_\_\_ red lines indicate projections onto  $a_1$  and  $a_2$  axes

Chapter 3 - 25

---

---

---

---

---

---

---

---

---

---

---

---

### HCP Crystallographic Directions

• Hexagonal Crystals

– 4 parameter \_\_\_\_\_ lattice coordinates are related to the direction \_\_\_\_\_ (i.e.,  $u'v'w'$ ) as follows.

Fig. 3.8(a), Callister & Rethwisch 8e.

$$[u'v'w'] \rightarrow [uvw]$$

$$u = \frac{1}{3}(2u' - v')$$

$$v = \frac{1}{3}(2v' - u')$$

$$t = -(u + v)$$

$$w = w'$$

Chapter 3 - 26

---

---

---

---

---

---

---

---

---

---

---

---

### Crystallographic Planes

(a)

(b)

(c)

Adapted from Fig. 3.10, Callister & Rethwisch 8e.

Chapter 3 - 27

---

---

---

---

---

---

---

---

---

---

---

---

### Crystallographic Planes

- Miller Indices: Reciprocals of the (three) axial intercepts for a plane, cleared of fractions & common multiples. All parallel planes have same Miller indices.
- Algorithm
  1. Read off intercepts of plane with axes in terms of  $a, b, c$
  2. Take reciprocals of intercepts
  3. Reduce to smallest integer values
  4. Enclose in parentheses, no commas i.e.,  $(hkl)$

Chapter 3 - 28

---

---

---

---

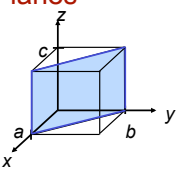
---

---

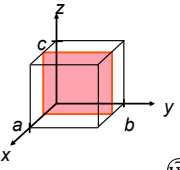
---

---

### Crystallographic Planes

<u>example</u>	<u>a</u>	<u>b</u>	<u>c</u>		
1. Intercepts	1	1	—		
2. Reciprocals	1/1	1/1	—		
3. Reduction	1	1	0		
4. Miller Indices	—				

<u>example</u>	<u>a</u>	<u>b</u>	<u>c</u>		
1. Intercepts	1/2	$\infty$	$\infty$		
2. Reciprocals	1/1/2	1/ $\infty$	1/ $\infty$		
3. Reduction	2	0	0		
4. Miller Indices	—				

Chapter 3 - 28

---

---

---

---

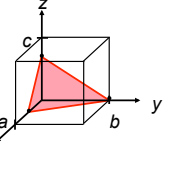
---

---

---

---

### Crystallographic Planes

<u>example</u>	<u>a</u>	<u>b</u>	<u>c</u>		
1. Intercepts	1/2	1	3/4		
2. Reciprocals	1/1/2	1/1	1/3/4		
3. Reduction	2	1	4/3		
4. Miller Indices	(634)				

Family of Planes  $\{hkl\}$

Ex:  $\{100\} = (100), (010), (001), (\bar{1}00), (0\bar{1}0), (00\bar{1})$

Chapter 3 - 30

---

---

---

---

---

---

---

---

### Crystallographic Planes (HCP)

- In hexagonal unit cells the same idea is used

example	$a_1$	$a_2$	$a_3$	$c$
1. Intercepts	1	$\infty$	-1	1
2. Reciprocals	1	$1/\infty$	-1	1
3. Reduction	1	0	-1	1
4. Miller-Bravais Indices	$(10\bar{1}1)$			

Adapted from Fig. 3.8(b).  
Callister & Rethwisch 8e.

Chapter 3 - 31

---

---

---

---

---

---

---

---

### Crystallographic Planes

- We want to examine the \_\_\_\_\_ packing of crystallographic planes
- Iron foil can be used as a catalyst. The atomic packing of the exposed \_\_\_\_\_ is important.
  - Draw (100) and (111) crystallographic \_\_\_\_\_ for Fe.
  - Calculate the planar \_\_\_\_\_ for each of these planes.

Chapter 3 - 32

---

---

---

---

---

---

---

---

### Virtual Materials Science & Engineering (VMSE)

- VMSE is a tool to visualize materials science topics such as crystallography and polymer structures in three dimensions

Chapter 3 - 33

Available in Student Companion Site at [www.wiley.com/college/callister](http://www.wiley.com/college/callister) and in WileyPLUS

---

---

---

---

---

---

---

---

### VMSE: Metallic Crystal Structures & Crystallography Module

- VMSE allows you to view crystal structures, directions, planes, etc. and manipulate them in three dimensions

Chapter 3 - 34

---

---

---

---

---

---

---

---

### Unit Cells for Metals

- VMSE allows you to view the unit cells and manipulate them in three dimensions
- Below are examples of actual VMSE screen shots

FCC Structure

HCP Structure

Chapter 3 - 35

---

---

---

---

---

---

---

---

### VMSE: Crystallographic Planes Exercises

Additional practice on indexing crystallographic planes

Chapter 3 - 36

---

---

---

---

---

---

---

---

### Planar Density of (100) Iron

Solution: At  $T < 912^\circ\text{C}$  iron has the \_\_\_\_\_ structure.

Adapted from Fig. 3.2(c), Callister & Rethwisch 8e. \_\_\_\_\_ of iron  $R = 0.1241 \text{ nm}$

atoms  
2D repeat unit

$$\text{Planar Density} = \frac{\text{atoms}}{\text{area}} = \frac{1}{\left(\frac{4\sqrt{3}}{3}R\right)^2} = \frac{\text{atoms}}{\text{nm}^2} = \frac{\text{atoms}}{\text{m}^2}$$

Chapter 3 - 37

---

---

---

---

---

---

---

---

### Planar Density of (111) Iron

Solution (cont): ( ) plane \_\_\_\_\_ in plane/ unit surface cell

atoms in plane  
atoms above plane  
atoms \_\_\_\_\_ plane

$$\text{area} = \sqrt{2} ah = \sqrt{3} a^2 = \sqrt{3} \left(\frac{4\sqrt{3}}{3}R\right)^2 = \frac{16\sqrt{3}}{3}R^2$$

atoms  
2D repeat unit

$$\text{Planar Density} = \frac{\text{atoms}}{\text{area}} = \frac{7.0 \text{ atoms}}{\text{nm}^2} = \frac{\text{atoms}}{\text{m}^2}$$

Chapter 3 - 38

---

---

---

---

---

---

---

---

### VMSE Planar Atomic Arrangements

- VMSE allows you to view planar arrangements and rotate them in 3 dimensions

BCC (110) Plane

Chapter 3 - 39

---

---

---

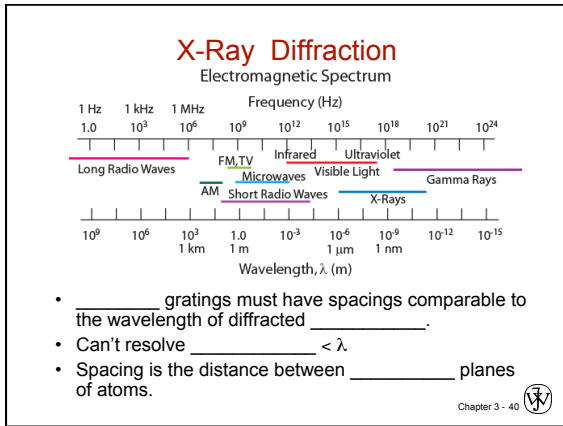
---

---

---

---

---




---

---

---

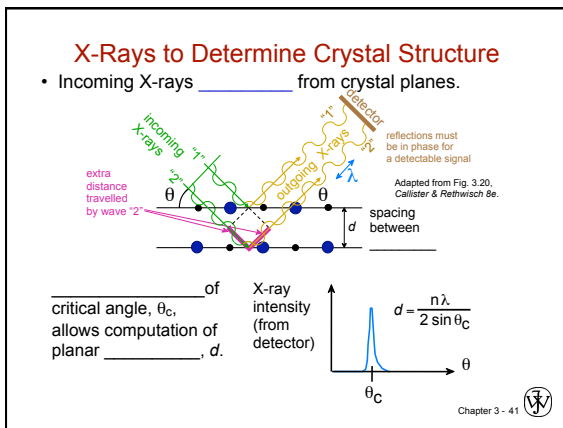
---

---

---

---

---




---

---

---

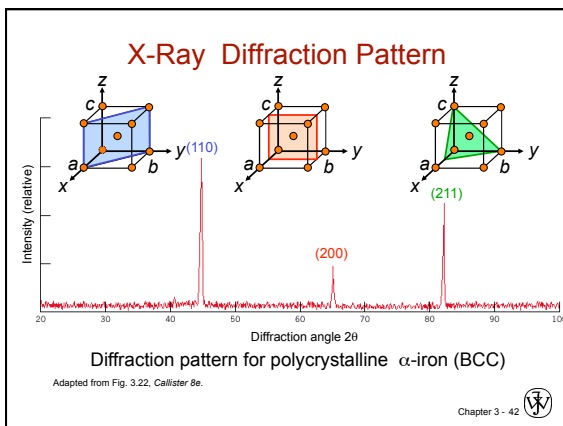
---

---

---

---

---




---

---

---

---

---

---

---

---

### SUMMARY

- Atoms may assemble into **crystalline** or **amorphous** structures.
- Common metallic crystal structures are **FCC**, **BCC**, and **HCP**. **Coordination number** and **atomic packing factor** are the same for both FCC and HCP crystal structures.
- We can predict the **density** of a material, provided we know the **atomic weight**, **atomic radius**, and **crystal geometry** (e.g., FCC, BCC, HCP).
- **Crystallographic points**, **directions** and **planes** are specified in terms of indexing schemes. Crystallographic directions and planes are related to **atomic linear densities** and **planar densities**.

Chapter 3 - 43 

---

---

---

---

---

---

---

---

### SUMMARY

- Materials can be **single crystals** or **polycrystalline**. Material properties generally vary with single crystal orientation (i.e., they are **anisotropic**), but are generally non-directional (i.e., they are **isotropic**) in polycrystals with randomly oriented grains.
- Some materials can have more than one crystal structure. This is referred to as **polymorphism** (or **allotropy**).
- **X-ray diffraction** is used for crystal structure and **interplanar spacing** determinations.

Chapter 3 - 44 

---

---

---

---

---

---

---

---